

Quality grade – Casting Systems & Gelcoats

RAKU® TOOL

approx. Number of parts
(dependent on forming process)

<500 <1000 <5000 >10000 >20000 >50000 >100000

Full Casting

Polyurethane Fast cast	PF-3701-2 / PH-3977 / AC-9004
Polyurethane Casting	PC-3414 / PH-3915
Epoxy Casting	EC-2402 / EH-2905-1
	EC-2400 / EH-2952-1

Face Casting

Polyurethane Fast cast	PF-3701-2 / PH-3977
Epoxy Casting	EC-2402 / EH-2904-1
Polyurea Casting	PC-3459 / PH-3958
	PC-3458 / PH-3958

Lay-up

Epoxy Gelcoats	EG-2101 / EH-2950-1
	EG-2103 / EH-2903-1
	EG-2102 / EH-2950-1
Polyurea Gelcoat	PG-3159-1 / PH-3958

