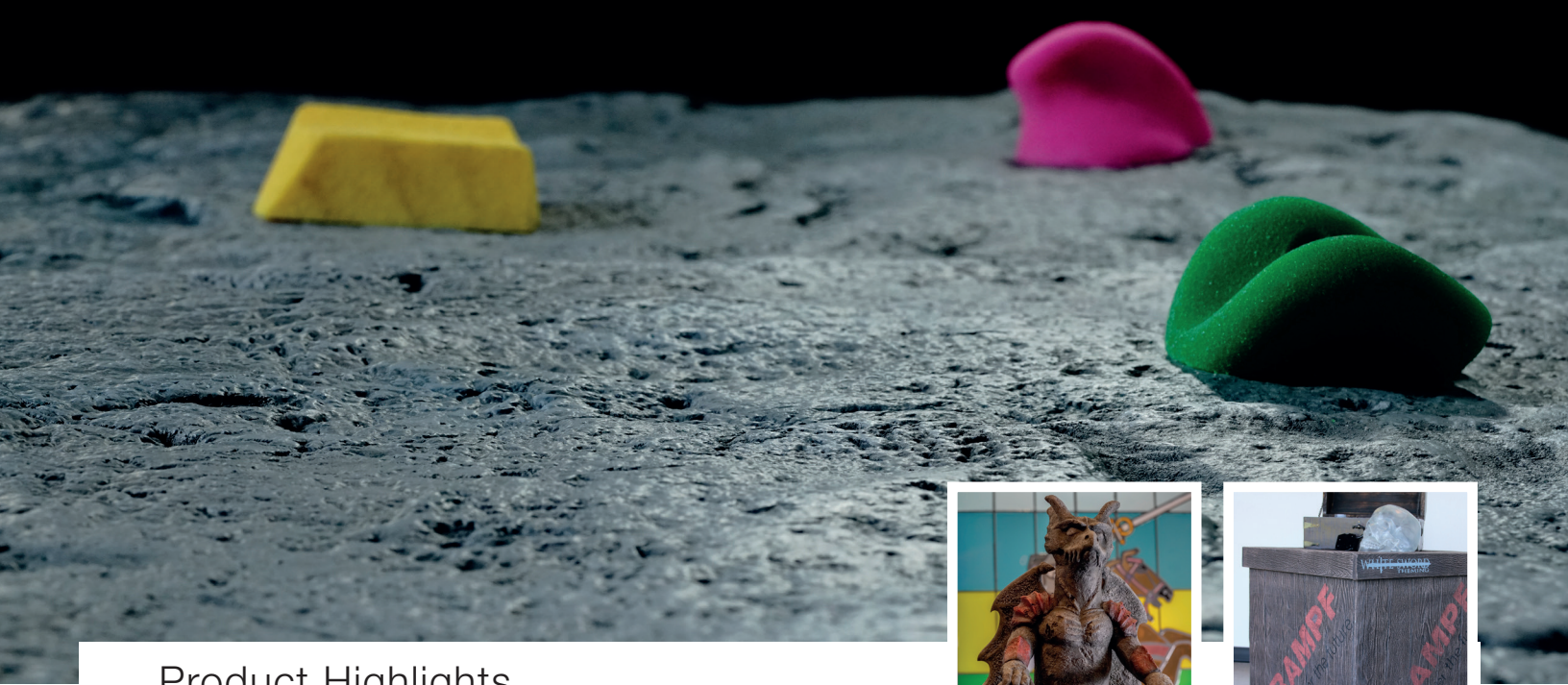
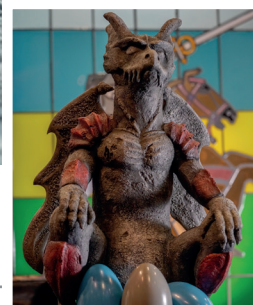


E-84 Class A Flame Retardant Epoxies

RAKU[®] TOOL EP-2344 / EH-2944 (sculpting) and EC-2406 / EH-2945 (castable system)



Product Highlights



+ Advantages

- E-84 Class A certified
- Light Weight
- Long working time, easy to process
- Captures fine detail
- Accepts most industry paints
- Dimensionally Stable

+ Applications EP-2344/EH-2944

- Anywhere E-84 Class A is required
- Sculptures and Design Models
- Scenery

Applications Casting system

- Anywhere E-84 Class A is required
- Molded Themed Castings
- Scenery

Key Properties at a Glance

	EP-2344 / EH-2944	EC-2406 / EH-2945
Color	Tan	Grey
Mix ratio [pbw]	100 / 100	100 / 100
Gel time [min]	60-90	30 - 180
Cure time	5-6 hrs. @ 77°F	16 hrs.
Density [g/cm ³]	9	1.6
Shore Hardness D	65-70	80-85
Means of Application	Substrate dependent	E84 Class A Spreadable and Sculptable

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Our recommendations on the use of the material are based on many years of experience and current scientific and practical knowledge. They are, however, provided without any obligation on our part and do not relieve the buyer of the need for suitability tests. They do not constitute a legal relationship, nor are any protected third party rights whatsoever affected thereby. No liability accepted for misprints.