RAMPF
discover the future

Turbocharge your Time to Market by 50%!

Case Study: From Concept to Flight Simulator Finished Component

Objective

Production of robust composite parts for Full-Flight Simulator (FFS).

RAKU® TOOL Products

> Tooling Board WB-0801 0.8 g/cm^3 density

> Gelcoat EG-2105 / EH-2950-1

> Resin Infusion Systems EI-2500 / EH-2973 and EI-2524 / EH-2994

Key Advantages of RAMPF Process

> Turnkey solution for pattern creation, tooling and production ready parts

> Fast and high-precision production of master patterns through direct milling from CAD data

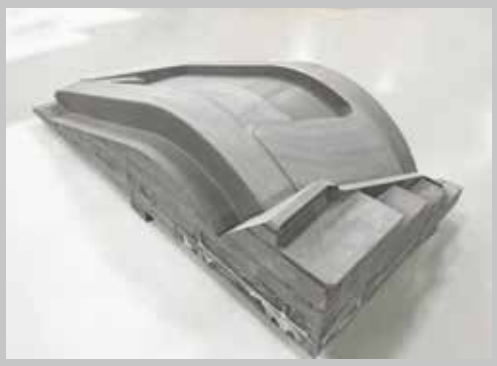
> Effortless and fast milling process

> Dimensional stability: patterns crafted with stability, ensuring consistent dimensions

> High-quality surface finishes for visually appealing results after machining

> Density and hardness matched adhesives, no transfer of bonding lines to mold

Some of the products mentioned in this case study may only be available in Canada or USA.





Turnkey Solution: Slash Time to Market in Half!

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Production Process

Pattern:

Direct milling of master pattern using RAKU® TOOL WB-0801. Application of sealer and release agent.

Mold:

Gelcoat application RAKU® TOOL EG-2105 / EH-2950-1 followed by skin coat. Once cured, structural tooling lay-up and then resin infusion with RAKU® TOOL EI-2500 / EH-2973.

Parts:

Final flight simulator composite parts produced via resin infusion with RAKU® TOOL EI-2524 / EH-2994. Compliant with UL94 flammability requirements of the application.

Key Advantages of RAKU® TOOL

WB-0801

> High heat deflection temperature
> High mechanical strength with low density
> Dimensionally stable
> Fast machinability
> Excellent surface finish

EI-2500 / EH-2973

> Heat resistant Epoxy Resin Infusion System
> No brittleness during room temperature cure overnight, easy to demold
> Good wetting properties

EG-2105 / EH-2950-1

> Polishable gelcoat
> Excellent styrene resistance
> Good heat resistance

EI-2524 / EH-2994

> Excellent infusion characteristics
> Excellent work life

RAMPF Advanced Polymers GmbH & Co. KG

Robert-Bosch-Straße 8–10 I 72661 Grafenberg I Germany
T +49.7123.9342-0 I E advanced.polymers@rampf-group.com
www.rampf-group.com

RAMPF Composite Solutions Inc.

5295 John Lucas Drive | Units 3-5 | Burlington, Ontario L7L 6A8 | Canada
T +1 905 331 8042 I E composite.solutions@rampf-group.com
www.rampf-group.com