

# No limits to your creativity!

With RAKU® TOOL Hardcoats



## Product Highlights



### Advantages

- E84 Class A and UL 94 V0 versions available
- Both brushable and sprayable options
- Easy to process and apply
- Sandable and paintable



### Applications

- Use anywhere a hardcoat is needed, indoors or outside
- Perfect for coating EPS foams and RAMPF styling / modeling boards
- Theming possibilities are virtually endless
- EC-2406/EH-2954 goes from castable to spreadable to sculptable

Properties at a Glance	IE-3074	IE-3067	IE-3079	EC-2406 / EH-2945
Color	Tan	White	Tan	Grey
Mix ratio [pbw]	100 / 97	100 / 91	100 / 88	100 / 100
Gel time [min]	20–30	2–4	10–20	30–180
Demold time [h]	2–4	15–25 min.	3–5	16 hrs.
Density [g/cm³]	1.24	1.24	1.37	1.6
Shore Hardness D	70–80	65–75	70–80	80–85
Means of Application	Brushable	Sprayable	UL-94 VO Flame Retardant Brushable	E84 Class A Spreadable and Sculptable

For more information see product datasheet.

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