RAKU® TOOL SB-0130

Board Material

Polyurethane Board for Styling & Design

Key Properties

- Light weight with smooth surface
- Easily machined, minimal dust
- Resistant to organic solvents

Applications

- Design study
- CNC program checking
- Substructures for Close Contour Paste
- Negative molds for casting

Mechanical Properties

			SB-0130
Color	visual		Light yellow
Density	ASTM D-792	lb/ft^3	ca. 8.0
Glass Transition Temperature, Tg	DSC	˚F	203 – 212
Compressive strength	ASTM D-695	psi	218 – 290
Flexural strength	ASTM D-790	psi	-

Processing

The product should have a temperature of 68-77˚F during processing.

Packaging

RAKU® TOOL SB-0130	**96x24x** [2,4,6,8] in **96x48x** [2,4,6,8,10,12,14,16] in

Storage

The material should be stored flat and in a dry place. Temperature variations should be avoided during storage and transportation.

Handling Precautions

Good workplace ventilation is to be ensured during processing. At the same time, the employer's liability insurance association's industrial hygiene safety regulations regarding the handling of reaction resins and their hardeners are to be observed. Please take heed of the appropriate safety data sheets.

For information on adhesives and repair pastes see the corresponding individual technical data sheets.

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