RAKU[®] TOOL EP-2303, EP-2304 / EH-2936-2



Repair paste for boards

Fast cure at RT

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|---|---------------------------------------|------------|
| Kay Dranatian | Applications | |
| Key Properties | Applications | |
| | | |

Sufficient pot life whilst fast curing

Repair of board materials

• Room temperature curing

Processing Properties

| | | Unit | EP-2303 | EP-2304 | EH-2936-2 |
|-----------|----------|-------|----------|----------|-----------|
| Color | visual | | blue | green | white |
| Mix ratio | - | pbw | 100 | - | 50 |
| Mix ratio | - | pbw | - | 100 | 50 |
| Density | ISO 1183 | g/cm³ | ca. 0.88 | ca. 0.88 | ca. 0.83 |

| | | Unit | EP-2303 / EH-2936-2 | EP-2304 / EH-2936-2 |
|-------------------|--------|--------|---------------------|---------------------|
| Color | | visual | blue | light green |
| Pot life at 25 °C | 100 ml | min | 15 - 20 | 15 - 20 |
| Machinable | | min | 90 - 120 | 90 - 120 |

Processing

The processing temperature and material temperature should be between 20-25°C. Mix the two components thoroughly in the ratio indicated and apply by spatula.

| Packaging | |
|----------------------|---------|
| RAKU® TOOL EP-2303 | 5 kg |
| RAKU® TOOL EP-2304 | 5 kg |
| RAKU® TOOL EH-2936-2 | 0,50 kg |

Storage

Original containers should be kept tightly sealed and stored at ambient temperatures (15°C to 30°C). If properly stored the products have the shelf-life indicated on the product label. Partly used containers should always be sealed appropriately and used up as soon as possible.

RAMPF Advanced Polymers GmbH & Co. KG Robert-Bosch-Str.8 - 10 | D-72661Grafenberg T +49.71 23.93 42-0 Our recommendations on the use of the material are based on many years of experience and current scientific and practical knowledge. They are, however, provided without any obligation on our part and do not relieve the buyer of the need for suitability tests. They do not constitute a legal relationship, nor are any protected third party rights whatsoever affected thereby. The technical data sheet is not a specification, but contains only approximate values.