

## EL-2200 / EH-2904-1

### Epoxy Laminating and Multipurpose Resin

Room temperature curing, unfilled, low viscosity, impact resistant

#### Key Properties

- Room temperature curing
- Good impregnation of glass fibers and fillers
- Impact resistant

#### Applications

- Universal production of tools and tooling aids
- Laminating resin for fibers
- Binding agent for various fillers

#### Processing Properties

		Unit	EL-2200	EH-2904-1
Color	visual		colorless	yellowish
Mix ratio		pbw	100	40
Density	DIN 2811-1	g/cm <sup>3</sup>	ca. 1.10	ca. 1.00
Viscosity at 25 °C	DIN 53019-1	mPa·s	1,500 - 2,500	90 - 130

		Unit	EL-2200 / EH-2904-1
Mix viscosity at 25 °C	DIN 53019-1	mPa·s	400 - 500
Pot life at 25 °C	500 ml	min	40 - 50
Max. layer thickness		mm	8
Demold time		h	24

#### Cured / Mechanical Properties

		Unit	EL-2200 / EH-2904-1 7 days at RT or 14h at 40°C
Cure			
Color		visual	yellowish
Density	ISO 1183	g/cm <sup>3</sup>	ca. 1.10
Deflection temperature, HDT	ISO 75	°C	35 - 40
Flexural strength	ISO 178	MPa	35 - 40
Flexural modulus	ISO 178	MPa	900 - 1,000

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Processing

The processing temperature and material temperature should be between 20-25°C.  
Degassing is recommended.  
Impregnate each layer of cloths to construct the laminate layer by layer.  
Post curing will improve final properties.

Packaging	
RAKU® TOOL EL-2200	220 kg, 25 kg
RAKU® TOOL EH-2904-1	25 kg, 2 kg, 1 kg

Storage

Original containers should be kept tightly sealed and stored at ambient temperatures (15°C to 30°C). If properly stored the products have the shelf-life indicated on the product label. Partly used containers should always be sealed appropriately and used up as soon as possible.

Handling precautions

Good workplace ventilation is to be ensured during processing. At the same time, the employer's liability insurance association's industrial hygiene safety regulations regarding the handling of reaction resins and their hardeners are to be observed. Please take heed of the appropriate safety data sheets.